

Special jaws made of air hardening tool steel (A-2) 58-63 Rockwell "C" with braze carbide inserts. Chuck Grips 1/8 inch shank carbide Micro frills, RTW grinds flutes to diameters down to .002 inches Drills are for circuit board drilling. Stack 3 boards drill 3 holes per second at 100,000 RPM.

● T.I.R. = 1/10,000

**NORTHFIELD**  
MODEL 450 CHUCKS

