

Chuck is converted to spring clamp, air open. Springs are adjustable to give 6 different jaw force settings. Chuck has hardened & ground face plate with coolant grooves to flush dirt & chips away. Sub jaws hold special pull-down inserts to pull work piece into face or zero axial location. Chucks mount on pallets as work pieces are mechanized at different stations. At end of cycle air opens chuck for parts loader.



NORTHEFIELD
MODEL 1000

- T.I.R. = 1/10,000
- Axial = 0