

Special 7 Inch diameter counter-fingers. Jaws grip O.D. of axial stop for zero to balance C.V.

balanced diaphragm chuck with 3 pull-down C.V. joint while fingers pull it into the fixed axial location. Chuck rotates 5 - 6,000 RPM joint driveshafts.

- T.I.R. = 50 millionths
- Axial = 0
- Cycle time 60 sec.

NORTHEFIELD
7 IN. DIAPHRAGM CHUCK

