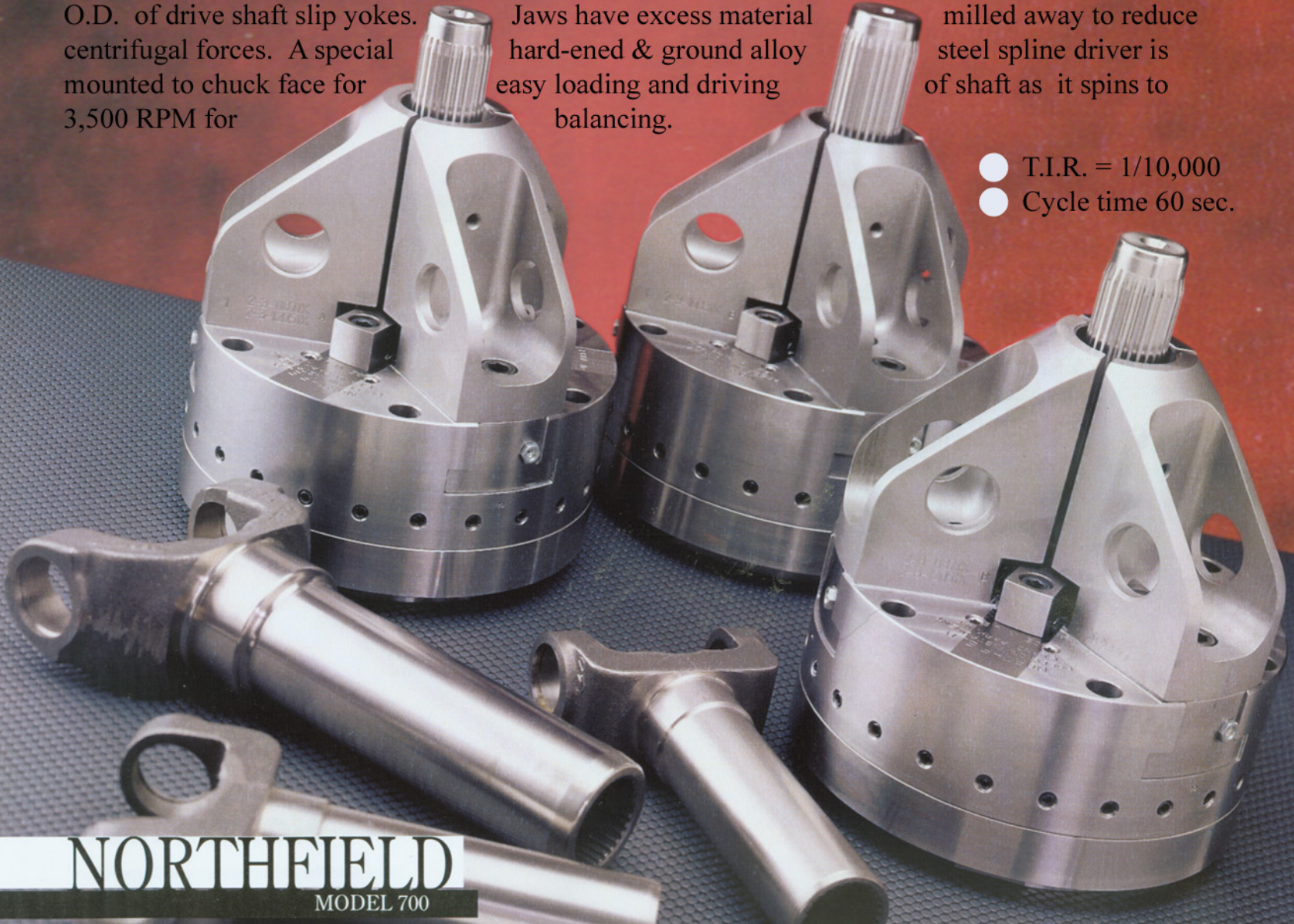


Chucks are modified for spring clamp air open. Special hardened and ground 4140 top jaws grip O.D. of drive shaft slip yokes. A special mounted to chuck face for 3,500 RPM for

Jaws have excess material hard-ened & ground alloy easy loading and driving balancing.

milled away to reduce steel spline driver is of shaft as it spins to

- T.I.R. = 1/10,000
- Cycle time 60 sec.



**NORTHFIELD**  
MODEL 700