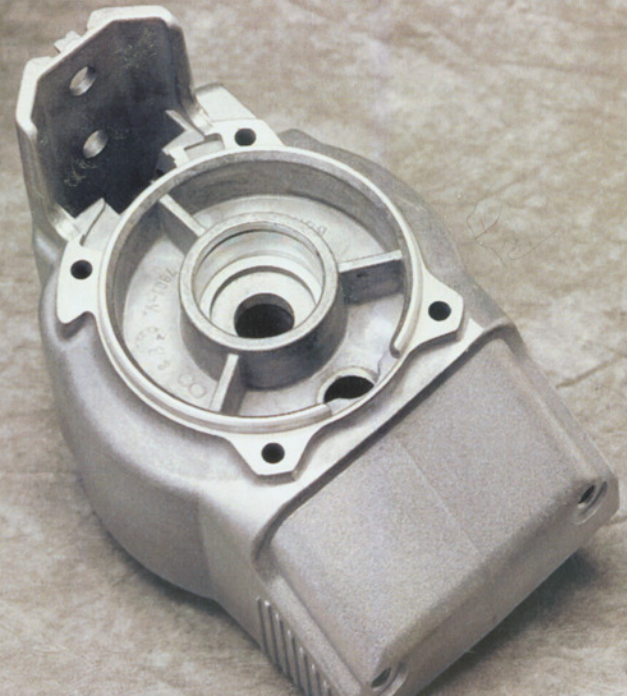


This is a pull down clamp fixture.

The part is a Bosch jig saw housing. Two pins mounted to chuck face locate the part and two face clamps rotate 90 degrees into position and come down to clamp the part.

Fixture rotates at 3,500 RPM to bore a bearing nest.



NORTHEFIELD
6 INCH DIA. PULL DOWN FIXTURE