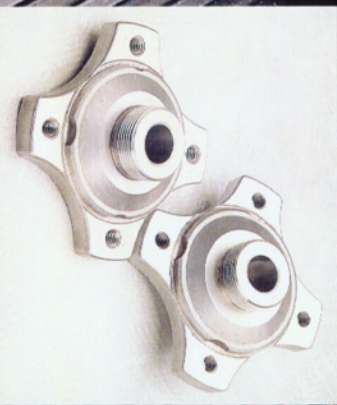
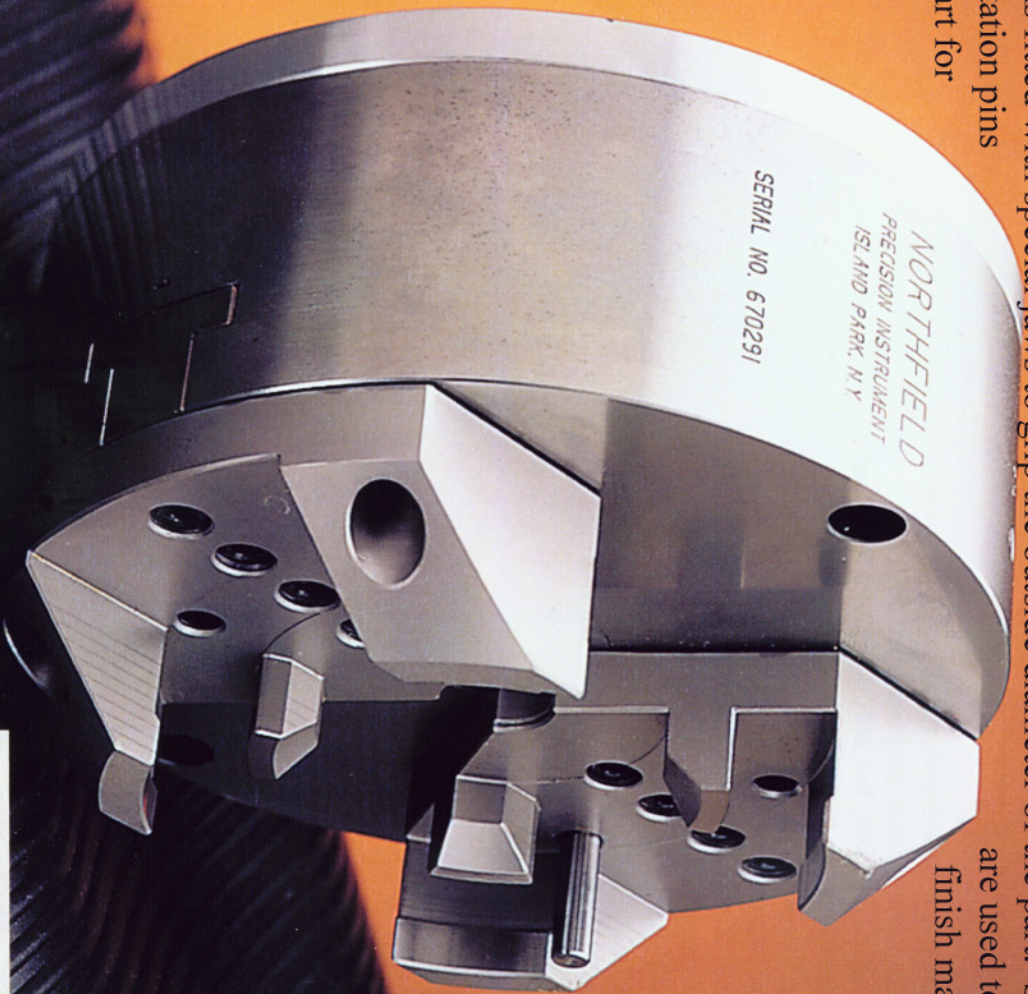


Like Many powdered metal parts, this water pump component comes out of sintering nearly complete, but still needing a few final operations. In this case that means machining the bore and flange, cutting the threads and tapping the holes.

To hold this part, Northfield provided one of our standard Model 670 2-jaw chucks fitted with special jaws to grip the outside diameter of the part. Special orientation pins are used to locate finish machining.



# NORTHFIELD

MODEL 670 2-JAW WITH SPECIAL JAWS