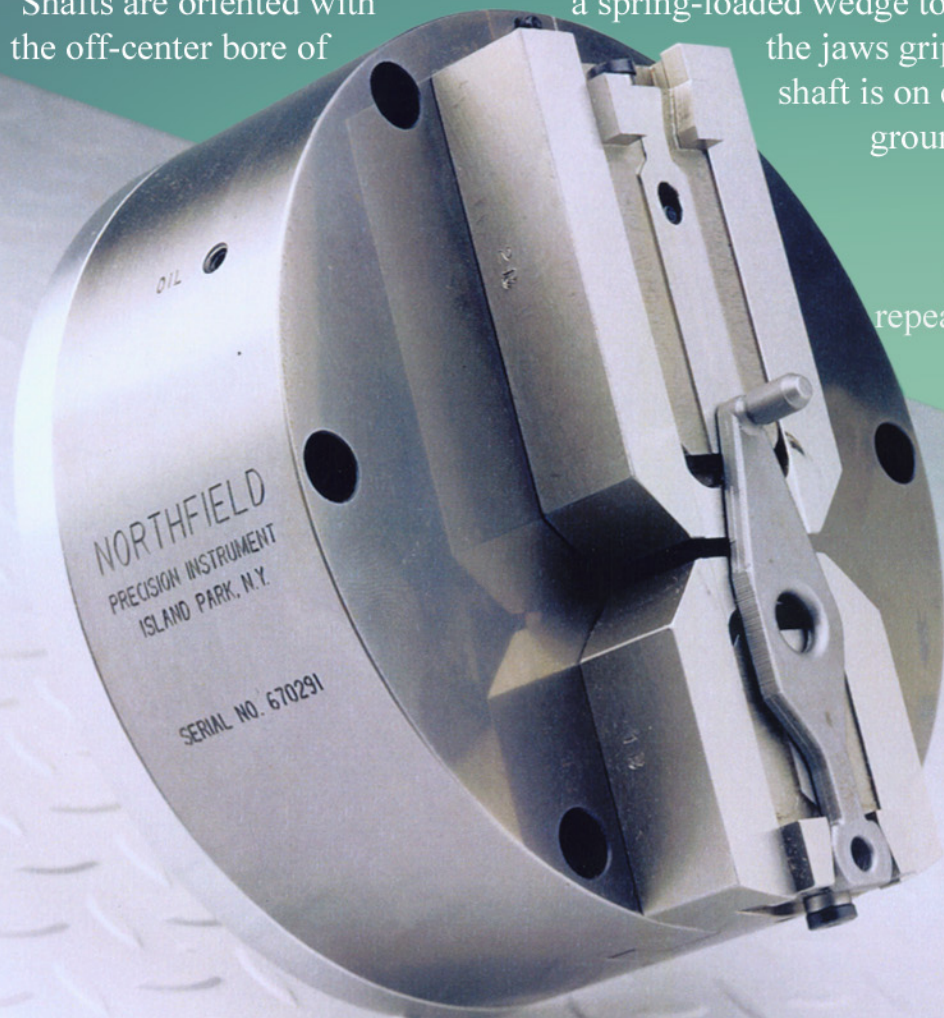


The part has two shafts to be ground that are offset. (One is face down in the jaws.)  
Shafts are oriented with the off-center bore of

a spring-loaded wedge to center the tail while the jaws grip the shaft. Exposed shaft is on center. After shaft is ground, flip part over and grind second shaft.

● Center-to-center repeatability of 2/10,000.



**NORTHFIELD**  
MODEL 670, 2-JAW CHUCK