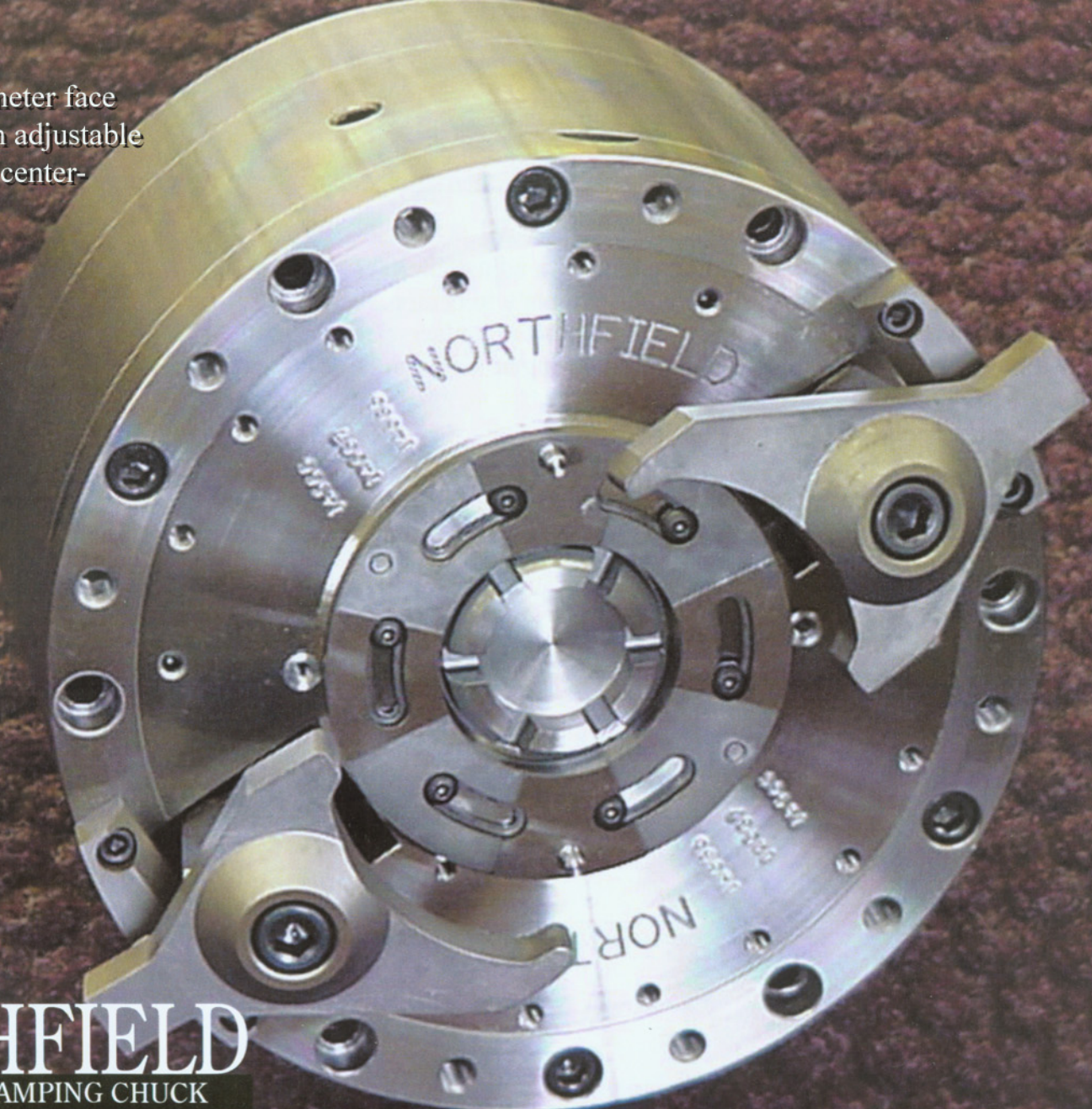


Special 10 Inch diameter face clamping chuck with adjustable orientating pins and center-mounted diaphragm plate to center work piece before two contoured fingers swing into position to face clamp aluminum pump housings for distortion-free boring at 400rpm.



**NORTHFIELD**  
10 IN. DIA. FACE CLAMPING CHUCK