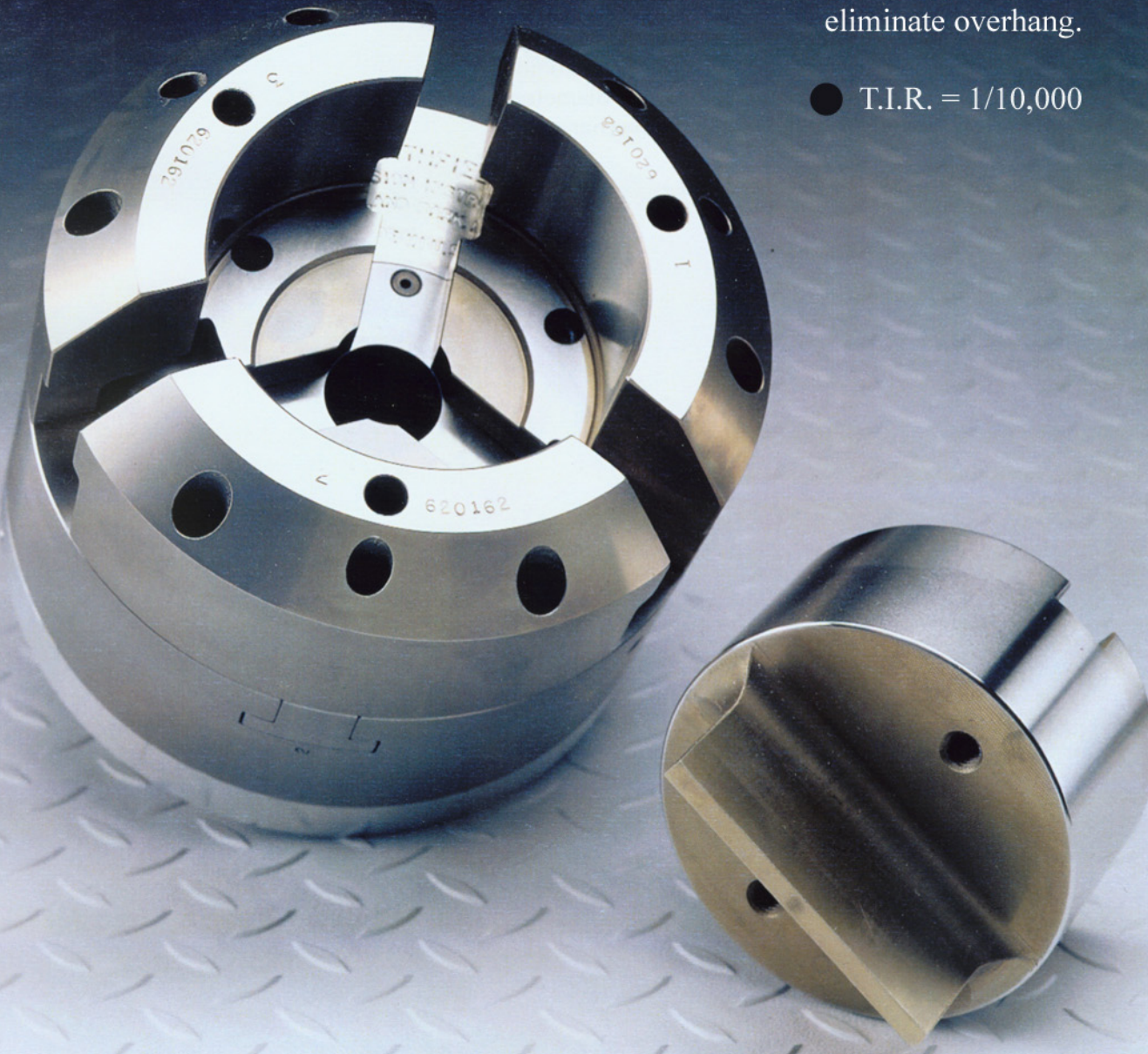


Chuck is modified with an extended counter-bore. Jaws grip punches for finish form grind on Weldon profile grinder. Extended counter-bore accepts long 1 inch diameter and below punches to eliminate overhang.

● T.I.R. = 1/10,000



**NORTHEFIELD**  
MODEL 620 CB